

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.  
The Solution Word: "BEER" (created by the letters that are not used in any word within the puzzle)

G R A V I T Y H T G N E R T S  
N A S P O H R U O V A L F N N  
I M R G L A S S S G E K O O I  
W B O O T H G U A R D I I C N  
E R F U M B R O W N T T B I G  
R E E M T A C W B A A B A B R  
B W S A P H L A R T C O R M E  
E E T R U E F T N E O T R A D  
V R I K B E N E Y S R T E L I  
E Y V E S E M R E E N L L P E  
R K A T C R C O O L A E S I N  
A S L N E P O R T E R S R N T  
G A O F D R I N K I N G T T S  
E C N A R A E P P A T U O T S  
P U B L I C B A R S N I A R G

**Find these words:** ALE, APPEARANCE, AROMA, BARRELS, BEVERAGE, BOTTLES, BREWERY, BREWING, BROWN, CANS, CASK, CONCENTRATION, COOL, CORN, DRAUGHT, DRINKING, FERMENTATION, FESTIVAL, FLAVOUR, GLASS, GRAINS, GRAVITY, HOPS, INGREDIENTS, KEGS, LAMBIC, MALT, MARKET, MOUTHFEEL, PINT, PORTER, PUBLIC BARS, PUBS, RYE, STOUT, STRENGTH, WATER, YEAST

© <http://www.wordchaos.com>

**Free printable Sudoku, updated every hour - <http://sudoku.smike.ru/sdk.pdf>**