

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.
The Solution Phrase: "**combustion engine**" (created by the letters that are not used in any word within the puzzle)

I M I L L E R C Y C L E S C B A
D N F O U R S T R O K E A I T M
C I T O X I D I Z E R R O K I S
K G E E P I S T O N S G I X I O
R R A S R O T O M I A N T X T C
W E A S E N M B N S S U S S B O
I O T P O L A D U O R T U U C M
M G L N S L U L N E R A R B Y P
O W N F E C I C E O H N O R L R
V O S I T C Y N K X I A A O I E
E R T I T C D E E N T T I T N S
M K O O L I A A G S O E A O D S
E N N E E N O I E R G Z R R E I
N F U E L S I N R D N E Z N R O
T U R B I N E B L A D E S L A N
T W O S T R O K E P O W E R E L

Find these words: AIR, ATKINSON CYCLE, BIOGAS, BOATS, BURNING, CARS, COMPRESSION, CYCLES, CYLINDER, DEAD CENTER, DIESEL, EXHAUST, EXTERNAL, FLOW, FOUR-STROKE, FUELS, GASOLINE, IGNITION, INDUCTION, INTERNAL, MILLER CYCLE, MIXTURE, MOTOR, MOVEMENT, NOZZLE, OXIDIZER, PISTONS, POWER, RATIO, ROTARY, ROTOR, SIX-STROKE, SPARK, TURBINE BLADES, TWO-STROKE, WORK

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