Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward The Solution Phrase: "gear nomenclature" (created by the letters that are not used in any word within the puzzle)

BASECIRCLEMOMENTE
A D I A M E T ERTORQUESC
C DTRGELGNAECAFMYN
K E BROENOCECAFELSA
ANRAAOETEETHCIETT
N D O L C N T L LEEHNELES
G U O S A K S C G A A D M G G M I
L M T U P N L M I N ERRNNND
E E C I L R D A I R A O O I A N G
NCODAAMSSSCTWBTON
OHNANCMPDHSLOBNII
CAEREKEEIETIEOOTT
K N N P S E C L A N V O O H R A N
C I T I D X I L E H I I O N F R U
ACHTDIWECAFOCTUBO
BANOTTATORRENEHIM
ELGNAMUDNEDEDRIVE
Find these words: ADDENDUM, BACK ANGLE, BACK CONE, BACKLASH, BASE CIRCLE, CYLINDER, DEDENDUM ANGLE, DEVICE, DIAMETER, DRIVE, FACE ANGLE, FACE CONE, FACE WIDTH, FRONT ANGLE, HEEL, HELIX, HOBBING, LANDS, MECHANICAL, MECHANISM, MOMENT, MOUNTING DISTANCE, PINION, PLANES, RACK, ROOT ANGLE, ROOT CIRCLE, ROOT CONE, ROTATION, SPEED, SYSTEM, TEETH, TIP RADIUS, TOOTH, TORQUE, TRANSMISSION, VIBRATION, WORM

