

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.
The Solution Word: "**Globalization**" (created by the letters that are not used in any word within the puzzle)

I S E N O Z E D A R T L A I C E P S
C N A T I O N S N E V A H X A T I I
S O D W O R K F O R C E L A S N N R
T T N U M I G R A T I O N G T T E L
C L N S S B U S I N E S S E E S I F
I O Y E U T G R O W T H G R O B I O
L R E C M M R O B A L R N U E N B O
F P E D A E E I A L A E R R A P I D
N W R G A R E R A T T C T N G R N O
O W I O I R C R I L E Y C D W O V P
C W L A T O T O G S P E P Z O D E P
S D O O G E N E M A M A A T R U S O
S I S I R C S S E E E A R I L C T S
O H U M A N I T Y R D D R K D T M I
C A P I T A L I S M F N A K S S E T
E D A R T L A N O I T A N R E T N I
S K C O L B C I M O N O C E T T T O
T N E M N O R I V N E L A R U T A N
S N O I T A R O P R O C U L T U R E

Find these words: BUSINESS, CAPITALISM, CONFLICTS, CONSUMERISM, CORPORATIONS, CRISIS, CULTURE, DEMOCRACY, ECONOMIC BLOCKS, FINANCE, FOOD, FREE TRADE, GDP, GOODS, GROWTH, HUMANITY, INDUSTRIAL PARKS, INTEGRATION, INTERNATIONAL TRADE, INTERNET, INVESTMENT, LABOR, LIBERTY, MARKET, MIGRATION, NATIONS, NATURAL ENVIRONMENT, OPPOSITION, PRODUCTS, PROTESTS, REGIONS, RESOURCES, SALE, SPECIAL TRADE ZONES, TAX HAVENS, TOTAL, TRADE AGREEMENTS, WORKFORCE, WORLD, WWW

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