

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.  
 The Solution Phrase: "THE MARINE NAVIGATION" (created by the letters that are not used in any word within the puzzle)

B A R G E B A T H Y S C A P H E O N A C  
 C D C O R V E T T E C R U I S E R E A D  
 H U R F E R R Y F R I G A T E T N T R J  
 S Y T E H O V E R C R A F T H G A I U P  
 U E D T A R E P E E W S E N I M L N A V  
 P M I R E D T E N D E R A N A L K N E F  
 E B W C O R N T R A W L E R S S A S L K  
 R R A S E F O O P R A M A H L M S E N B  
 T S K R U B O P U N T N I O A E U A I I  
 A B A E Q B R I E G C P O X L T R R N E  
 N G I I M U M E L O H P T R I R E M E N  
 K T O L L I E A A D D T A O B M A E T S  
 E A A L A V N S R K J E B L E V A R A C  
 R N K O I N T E L I E E S U Y E L L A G  
 X N C C B E D U H Y N R T T N M A S T A  
 E I A G R G G E A U V E E F R K Y A W L  
 B L R B E G U C R A N A C E O O E T O L  
 E R R R E I H T W O B T N O F I Y R C E  
 C I A R O T N C L I P P E R G E L E S O  
 G B C S E L F D I S C H A R G E R S R N

Find these words: BARGE, BARQUE, BATHYSCAPHE, BILANDER, BIREME, BIRLINN, BOW, BRIG, BUNKER, CANOE, CARAVEL, CARRACK, CATAMARAN, CLIPPER, COASTER, COG, COLLIER, CORVETTE, CRUISER, CUTTER, DESTROYER, DREADNOUGHT, DREDGER, DRILLSHIP, ENGINE, FERRY, FLEUT, FRIGATE, GALLEON, GALLEY, HOVERCRAFT, HYDROFOIL, ICEBREAKER, JETFOIL, JUNK, KNARR, LOG, LUGGER, MAST, MINE HUNTER, MINESWEEPER, NAVY, PANAMAX, PRAM, PUNT, REEFER, ROPE, SAIL, SCOW, SELF DISCHARGERS, SLOOP, STEAMBOAT, SUBMARINE, SUPER TANKER, TENDER, TRAWLER, TRIREME, TUGBOAT, VESSEL, WAKA, XEBEC, YACHT, YAWL

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