

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.
The Solution Phrase: "timber and lumber trade" (created by the letters that are not used in any word within the puzzle)

S U T P Y L A C U E D O O W E K A N S
A I R A C U A R A A I R A M A T N A S
P C A R A P A D O O W H C A O C S S A
L S E J H A C K B E R R Y T B S I P N
A A H K A H A R D W O O D I A L M R D
T P N C I C D O O W D E R F A B D U A
A E E A O N A E F I R C R C D L O C L
C L E A L T G R U B H A E H O A O E W
O E R S R D T W E R S W N E O C W E O
C R G A O M E O O U O N I R W K L A O
O R R S P F D R N O B P P R X W I G D
B L E I T D T D D W D A E Y O O Z N E
O U N D B A O W S H O O D A B O A I Y
L G A M L O N O O S E O O O N D R B E
O B D E W E C D W O E M D W G Y B U K
R T I P R O X O A S D R L T K W E B C
A E L P A M A O T R S A P O E R O W U
D U L A R C H K B E D A S Y C A O O B
P N A E B K C A L B E S B H C K K C D

Find these words: ALDER, ARAUCARIA, ASH, BASSWOOD, BIRCH, BLACKBEAN, BLACKWOOD, BOCOTE, BOXELDER, BOXWOOD, BRAZILWOOD, BUBINGA, BUCKEYE, CARAPA, CATALPA, CHERRY, COACHWOOD, COCOBOLO, CORKWOOD, COTTONWOOD, CYPRESS, DOGWOOD, EUCALYPTUS, EUROPEAN YEW, FIR, GREENHEART, GRENADILLA, HACKBERRY, HARDWOOD, HEMLOCK, JACAREUBA, KINGWOOD, LACEWOOD, LARCH, MAPLE, MPINGO, OAK, PEAR, PINE, PULPWOOD, REDWOOD, SANDALWOOD, SANTAMARIA, SAPELE, SASSAFRAS, SNAKEWOOD, SOFTWOOD, SPRUCE, STANDARDS, TEAK

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